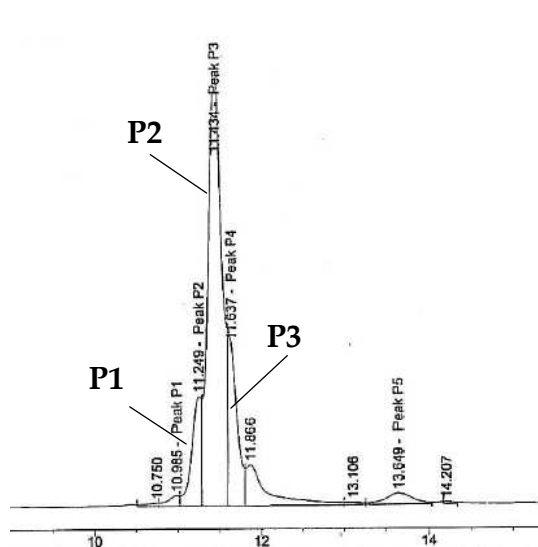
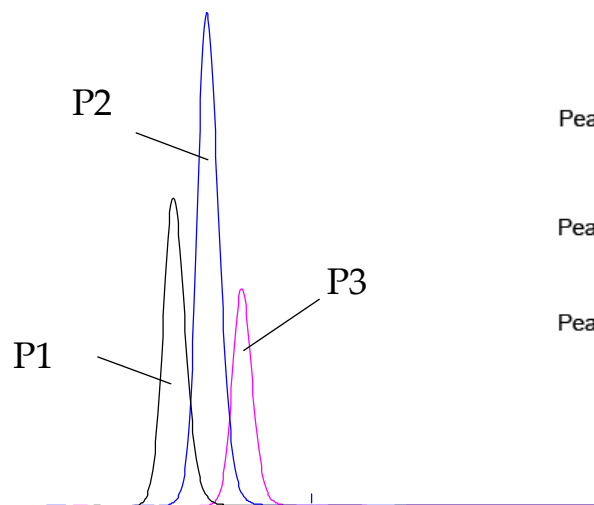
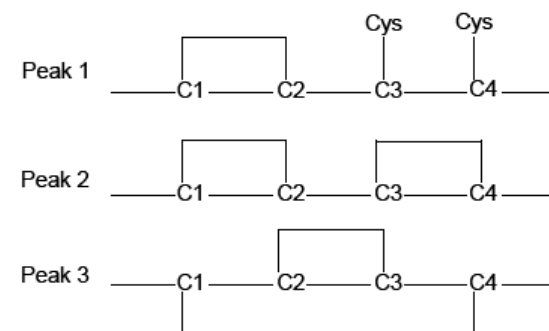




Drug Substance



Semi-preparative isolated product variants



Disulfide bonding and modifications determined by LC-MS/MS

Figure S15: Characterization of product-related impurities by RP-HPLC. Semi-preparative isolation of main protein variants followed by LC-MS/MS analysis for determination of exact disulphide bonding.